NOWPak® Bottle System, NOWPak® Canister System, and Replacement Liner

Liner-based system assembly with a pre-cleaned, one-ply, heat-sealed PTFE T650 liner, and replacement liner for bottles or canisters

The NOWPak® liner-based bottle and canister systems are leading containment and dispense systems that help ensure that chemicals are protected throughout the filling, shipping, and dispensing operations. The system includes a container which is a flexible liner inside a rigid overpack, a package closure, and a variety of dispense connector options.



NOWPak 20-liter bottle system with temporary shipping cap, shown in amber color

APPLICATION

- NOWPak systems are designed for applications that require containment and safe transport of liquids that have high-purity requirements and/or are sensitive to the environment.
- The T650 PTFE liner is available in a 20-liter size for both the NOWPak liner-based bottle and canister systems, and in 18-, 40-, and 200-liter sizes for the NOWPak canister system. Target applications are high-purity solvents and solvent mixes for the laboratory and life sciences markets, but can be used in any larger scale application that requires the chemical resistance of PTFE.

FEATURES & BENEFITS

- Liners are particle tested and certified
- System dispenses chemical through a sealed pathway from liner to dispense tool, protecting chemical contents from external contamination
- Amber color HDPE overpacks contain a UV block additive to protect light-sensitive chemicals
- Collapsible liner system helps maximize chemical utilization

- Paired with the SmartCap[™]
 or IntelliCap[™] closure and
 ErgoNOW[™] connector, keycoding feature helps prevent
 dispensing the wrong material
- Replacement liners are prefolded to ensure easy insertion into the canister or overpack
- Liners are easily removed from overpacks after use for disposal, resulting in minimal waste



SPECIFICATIONS

NOWPak 20-liter bottle system assembly

Materials of construction	Liner	PTFE film
	Fitment	Injection molded natural virgin PFA
	Retainer	Injection molded natural virgin HDPE
	Overpack	Blow molded HDPE
	Chime	Injection molded natural virgin HDPE
	Temporary cap	Injection molded LDPE – yellow pigmented
Cleanliness	Product is not to exceed 96 par	rticles per mL at ≥60 nm in ultrapure DI water.
	Product is not to exceed 36 par	rticles per mL at ≥80 nm in ultrapure DI water.
	Product is not to exceed 14 par	ticles per mL at ≥100 nm in ultrapure DI water.
	A Certificate of Analysis stating each shipment of product.	lot-specific particle count data is available for
Extractable trace elements	Product is not to exceed 1.3 parts-per-billion (ppb) total of extractable trace elements listed utilizing 5% nitric acid. Trace elements reported are Ag, Al, As, B, Ba, Bi, Ca, Cd, Co, Cr, Cu, Fe, In, K, Li, Mg, Mn, Na, Ni, Pb, Si, Sn, Sr, Ti, V, W, and Zn.	
	A Certificate of Analysis stating each shipment of product.	lot-specific trace element data is available for
UV protection	Less than 0.1% light transmittance at 190 – 400 nm wavelength (amber color)	
Dispense pressure rating	The NOWPak bottle system container is not a pressure rated vessel. Pressurization maximum of 34 kPa (5 psig) for maximum two minutes.	
Application torque for bottle system closures	9.3 ±0.3 N•m (80 − 85 in•lbs)	
United Nations classification	Single packaging	
	Certified 1H1/Y1.7/100/*	
Overpack neck thread	Modified 63 mm buttress thread – 4.24 mm (0.167") pitch	

^{*}Year

SPECIFICATIONS (CONTINUED)

Manufacturing standards

Fabricated and tested in a Class 5 Cleanroom as per International Standard ISO 14644-1:* Cleanrooms and associated controlled environments – Part 1: Classification of air cleanliness

Film and heat-seal defect detection	Light table visual inspection Inspection frequency 100%
Liner leak detection	Pressure decay tested Test frequency 100% Pass/fail test
Weld integrity verification	Pressurized burst tested Minimum burst strength Weld tensile strength tested Film/film: Minimum tensile strength 1 in•lbs energy at break
	Fitment weld strength tested: Pass/fail test All weld integrity verification tests: Test frequency 1:100
Particle count verification	Particle testing with ultrapure DI water Test frequency 2:100

^{*}ISO standard certification is kept up to date as necessary to remain current and effective to be able to demonstrate compliance with up-to-date ISO requirements.

NOWPak 20-liter bottle system assembly (continued)

Container cosmetic appearance	Free from flash, burrs, color variations, and visual residue or visible particles per Entegris standards.		
Shelf life	The shelf life on NOWPak bottle systems, closures, and replacement liners is at least two years, when said products are stored in a reasonably controlled environment.		
Country of assembly	U.S.A.		
Rated capacity and weight*	PART NUMBER	RATED CAPACITY	NOMINAL WEIGHT OF CONTAINER (INCLUDING TEMPORARY CAP**)
	NP-20-A1-T650-1	20 Liters	2040 g (4.5 lb)
	NP-20-N1-T650-1	20 Liters	2040 g (4.5 lb)

NOWPak Replacement T650 Liner

Materials of construction	Film	PTFE, natural translucent color		
	Fitment	Injection molded natural virgin PFA		
	Retainer	Injection molded natural virgin HDPE		
	Temporary cap	Injection molded LDPE – red pigmented		
	Fitment adapter (For NL-200-T650K-1 and I	NL-200-T650M-1 only):		
	NL-200-T650K-1	Injection molded, natural virgin HDPE		
	NL-200-T650M-1	Machined PFA		
	Fitment adapter O-ring			
	NL-200-T650K-1	FFKM		
	NL-200-T650M-1	Chemraz [®]		
	Liner sleeve	PE		
Cleanliness	Product is not to exceed 96 particles per mL at ≥60 nm in ultrapure DI water.			
	Product is not to exceed 36 particles per mL at ≥80 nm in ultrapure DI water.			
	Product is not to exceed 14 particles per mL at ≥100 nm in ultrapure DI water.			
	A Certificate of Analysis stating lot-specific particle count data is available for each shipment of product.			
Extractable trace elements	utilizing 5% nitric acid. Tra	3 parts-per-billion (ppb) total of extractable trace elements listed ice elements reported are Ag, Al, As, B, Ba, Bi, Ca, Cd, Co, Cr, Cu, li, Pb, Si, Sn, Sr, Ti, V, W, and Zn.		
	A Certificate of Analysis s shipment of product.	tating lot-specific trace element data is available for each		
Dispense pressure rating	Bottle system	The NOWPak bottle system container is not a pressure rated vessel. Pressurization maximum of 34 kPa (5 psig for maximum two minutes.		
	Canister system	Maximum dispense pressure rating: 207 kPa (30.0 psig). The maximum allowable dispense pressure rating in the U.S. is 103.4 kPa (15.0 psig). Please check local regulations for maximum allowable pressure rating.		

^{*}WARNING: DO NOT overfill. There is a designed overhead capacity to accommodate the dispense system.

The actual capacity should be used when filling the NOWPak bottle to avoid process problems and potential overflows.

^{**}A temporary cap weighs 7 g.

SPECIFICATIONS (CONTINUED)

NOWPak Replacement T650 Liner (continued)

Application torque for closures	Bottle system and canister system	SmartCap, NC-W1, NC-W2 closures	9.3 ±0.3 N•m (80 – 85 in•lbs)		
	Canister system	NC-03, NC-04 closures	27−34 N•m (20−25 ft•lbs)		
	-	NC-200-2, NC-200-4 closures	47-54 N•m (35-40 ft•lbs)		
	Legacy drum system*	DCR-G1-NC cap ring	61 N•m (45 ft•lbs)		
		DSC-CS shipping cap	40.7 N•m (30 ft•lbs)		
Manufacturing standards		n a Class 5 Cleanroom as per In ooms and associated controlled air cleanliness.			
	Film and heat-seal	Light table visual inspection			
	defect detection	Inspection frequenc	Inspection frequency 100%		
	Liner leak detection	Pressure decay teste	ed		
		Test frequency 100%	/ 0		
		Pass/fail test			
	Weld integrity verificat	ion Pressurized burst te Minimum burst strer			
		Weld tensile strengt Film/film: Minimum 1 in•lbs energy at bro	tensile strength		
		Fitment weld streng Pass/fail test	th tested:		

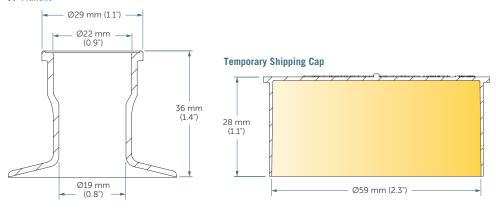
^{*}Entegris continues to offer legacy drum system replacement liners and accessories for customers who choose to use these with the NOWPak 200-liter canister system.

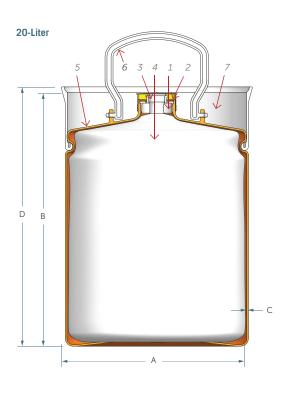
^{**}ISO standard certification is kept up to date as necessary to remain current and effective to be able to demonstrate compliance with up-to-date ISO requirements.

DIMENSIONS

NOWPak 20-liter Bottle System Assembly

¾" Fitment





Item	Description	Qty
1	Retainer	1
2	Temporary cap	1
3	Fitment	1
4	PTFE liner	1
5	Overpack	1
6	Handle	1
7	Chime ring	1

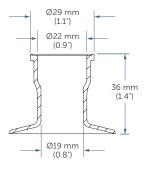
DIMENSIONS

Part number	Size	A Container outside diameter	B Height to top of temp cap (maximum)	C Container wall thickness (minimum)	D Height to top of chime ring
NP-20-A1-T650-1	20 L	305 mm (12.0")	402 mm (15.8")	1.5 mm (0.06")	416 mm (16.4")
NP-20-N1-T650-1	20 L	305 mm (12.0")	402 mm (15.8")	1.5 mm (0.06")	416 mm (16.4")

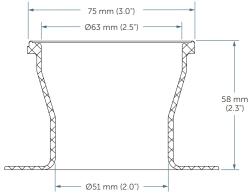
DIMENSIONS (CONTINUED)

NOWPak T650 Replacement Liners

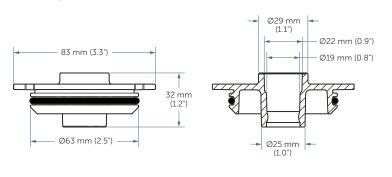
34" Fitment – 20-Liter Liner







Fitment Adapter - 200-Liter Liner (For NL-200-T650K-1 and NL-200-T650M-1)



	PART NUMBER			DIMENSIONS	
Liner	Canister	Bottle overpack	Size	A	В
NL-018-T650A-1	NO-09 NO-09-63		18 L	362 mm (14.3")	730 mm (28.8")
NL-020-T650A-1	NO-08 NO-08-63 NO-08A-63 (19-liter canister)	NO-06-A NO-06-N (20-liter bottle)	19/20 L	489 mm (19.3")	660 mm (26.0")
NL-020-T650B-1	NO-07 NO-07-1 (20-liter canister)		20 L	489 mm (19.3")	597 mm (23.5")
NL-040-T650A-1	NO-40 NO-40-63 NO-40A NO-40A-63		40 L	572 mm (22.5")	927 mm (36.5")
DL-1-T650-1 NL-200-T650K-1 NL-200-T650M-1	NO-200 NO-200-2 NO-200A NO-200A-2		200 L	991 mm (39.0")	1397 mm (55.0")

Notes

- All dimensions are measured inside to inside of liner weld.
- For 18-, 20-, and 40-liter size liners, A and B dimensions are ± 6.35 mm (0.25").
- For 200-liter size liners, dimensions are ±12.7 mm (0.5").
- Unless otherwise indicated, all numeric values are nominal.

SHIPPING INFORMATION

Labeling

For NP-20-X1-T650-1 bottle system assembly:

A liner barcode label showing the assembly part number, bottling batch number, and liner lot number is applied to the bottom surface of the overpack. The outer shipping box is labeled with the part number, product description, bottle batch number, liner lot number(s), quantity, and date of manufacture.

For replacement liners:

Each liner is labeled with the batch number and part number. Each shipping carton and PE cleanroom bag is labeled with the part number, batch number(s), and quantity of liners.

Packaging

For NP-20-X1-T650-1 bottle system assembly:

Minimum order quantity – Bulk packaged 16 units per skid (16 units per row, one row high). Shrink wrapped overall.

Economic order quantity – Bulk packaged 64 units per skid (16 units per row, four rows high). Slip sheet is placed between each row and shrink wrapped overall.

For replacement liners:

Each liner is capped, folded, and inserted into a cleanroom bag (heat sealed), then bulk packaged in a corrugated carton, lined with a PE bag. Retainers are packaged with the liners. For NL-200-T650K-1, and NL-200-T650M-1, fitment adapters are also packaged with the liners. Liners are packaged 50 liners per carton (18-, 20-, and 40-liter sizes) and 10 liners per carton (200-liter size).

Bottle system assembly

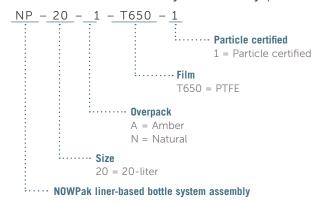
Part number	Size	Skid quantity (minimum order quantity)	Skid quantity (economic order quantity)	Box dimensions (L × W × H)	
NP-20-A1-T650-1	20 L	16 per skid	64 per skid	N/A	
NP-20-N1-T650-1	20 L	16 per skid	64 per skid	N/A	

Replacement liners

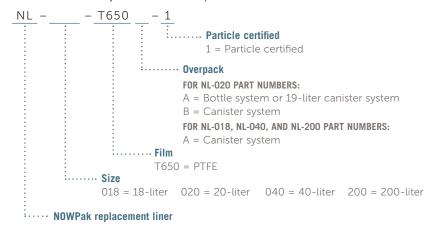
Part number	Size	Box quantity (minimum order quantity)	Skid quantity (economic order quantity)	Box dimensions (L × W × H)
NL-018-T650A-1	18 L	50	1,250 (25 boxes of 50)	667 mm x 413 mm x 394 mm (26.3" x 16.3" x 15.5")
NL-020-T650A-1	20 L	50	1,250 (25 boxes of 50)	667 mm × 413 mm × 394 mm (26.3" × 16.3" × 15.5")
NL-020-T650B-1	20 L	50	1,250 (25 boxes of 50)	667 mm × 413 mm × 394 mm (26.3" × 16.3" × 15.5")
NL-040-T650A-1	40 L	50	1,250 (25 boxes of 50)	667 mm x 413 mm x 394 mm (26.3" x 16.3" x 15.5")
DL-1-T650-1	200 L	10	140 (14 boxes of 10)	1003 mm x 508 mm x 273 mm (39.5" x 20.0" x 10.8")
NL-200-T650K-1	200 L	10	140 (14 boxes of 10)	1003 mm x 508 mm x 273 mm (39.5" x 20.0" x 10.8")
NL-200-T650M-1.	200 L	10	140 (14 boxes of 10)	1003 mm x 508 mm x 273 mm (39.5" x 20.0" x 10.8")

ORDERING INFORMATION

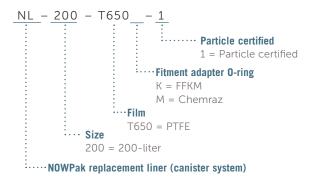
NOWPak Liner-based Bottle System Assembly: part number



NOWPak T650 Replacement Liner: part number







^{*}Entegris continues to offer legacy drum system replacement liners and accessories for customers who choose to use these with the NOWPak 200-liter canister system.

ORDERING INFORMATION (CONTINUED)

NOWPak Liner-based system accessories

Part number	Description
NC-W1	Breakseal closure, 63 mm thread, white
NC-W2	Removable closure, 63 mm thread, white
SC-XX-YY-ZZ	SC type SmartCap with customer-specific key-code
SCD-XX-YY-ZZ	SCD type SmartCap with customer-specific key-code
SCG-XX-YY-ZZ	SCG type SmartCap with customer-specific key-code
TC-W1-10	IntelliCap with universal closure, quantity of 10
TC-W1-50	IntelliCap with universal closure, quantity of 50
NC-03	Two-piece aluminum breakseal closure for 4- to 40-liter canisters, 2.5-12 UN thread, EPDM with PTFE coating O-ring
NC-03-2	Two-piece aluminum breakseal closure for 4- to 40-liter canisters, 2.5-12 UN thread, FEP-encapsulated silicone O-ring
NC-04	Two-piece aluminum breakseal closure for 4- to 40-liter canisters, 63 mm buttress thread, EPDM with PTFE coating O-ring
NC-04-2	Two-piece aluminum breakseal closure for 4- to 40-liter canisters, 63 mm buttress thread, FEP-encapsulated silicone O-ring
NC-200-2	Two-piece aluminum breakseal closure for 200-liter canisters, 4.75-4 buttress thread, FEP-encapsulated silicone O-ring
NA-02	Torque tool adapter for NC-W1 breakseal style closure (fits on a ½" drive torque wrench)
NA-03	Torque tool adapter for NC-W2 thread-on/off style closure (fits on a ½" drive torque wrench)
NA-10	Torque adapter for NC-03 and NC-04 aluminum closures
NA-51	Torque tool adaptor for SmartCap and IntelliCap closures, includes ½" torque drive adaptor
NA-51-A-XXYYZZ	Torque tool for SmartCap and IntelliCap closures with keyed insert (XXYYZZ represents key-code)
NA-51-XXYYZZ	Keyed Insert for NA-51-A-XXYYZZ SmartCap torque tool (XXYYZZ represents key-code)
NA-42	Torque tool adapter, SmartCap and IntelliCap
NA-33	Torque wrench, 3/8", 0-150 lb•in, with 3/8" to 1/2" drive socket adapter
NA-47	Tear tab removal tool for SmartCap and IntelliCap closures, Delrin
NA-47-SS	Tear tab removal tool for SmartCap and IntelliCap closures, stainless steel
NA-22	Tear tab removal tool for NC-W1 breakseal closures
NA-60	Liner insertion tool

ORDERING INFORMATION (CONTINUED)

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NOWPak Liner-based system accessories (continued)

Part number	Description
NA-60-200	Liner insertion tool for 200-liter liners
NA-06	Liner removal tool
DA-04	Liner removal tool for 200-liter liners
NA-17	Liner removal and drain tool
NA-07-100	Liner disposal plug for 20-liter and smaller liners, bag of 100
NA-13	Diptube removal tool
NF-01-FR	Automatic bag inflation fixture for 4- to 20-liter liners
NF-180/200-FR	Automatic bag inflation fixture for 200-liter liners
NA-41	Manual bag inflation connector for 4- to 20-liter NOWPak HDPE overpacks and 4- to 40-liter stainless steel canisters, 63 mm buttress thread
NA-41-8990	Manual bag inflation connector for 4- to 20-liter NOWPak HDPE overpacks and 4- to 40-liter stainless steel canisters, 2.5-12 UN thread
NA-41-200-2	Manual bag inflation connector for 200-liter stainless steel canisters

Legacy drum system accessories*

Part number	Description
DCR-G1-NC	Cap ring
DSC-CS	Shipping cap
DDT-01-T1	Diptube, PTFE, 200-liter
DA-06	Cap ring torque tool

^{*}Entegris continues to offer legacy drum system replacement liners and accessories for customers who choose to use these with the NOWPak 200-liter canister system.

FOR MORE INFORMATION

Please call your Regional Customer Service Center today to learn what Entegris can do for you. Visit <u>entegris.com</u> and select the <u>Contact Us</u> link to find the customer service center nearest you.

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